

TABLA RESUMIDA PARAMETROS DE CORTE SEGÚN MANUAL MACHINERY HANBOOK

	HSS End Mill	Carbide End Mill	Carbide Inserted Face Mill
Carbon Steel Feed in/tooth	25- 160 .0015-.003	200-300 .0015-.004	200-350 .002-.004
Alloy Steel Feed in/tooth	40-80 .0015-.003	140-300 .0015-.003	150-200 .002-.004
Stainless Steel Feed in/tooth	20-30 .001-.003	150-300 .001-.003	90-130 .002-.004
Aluminum Feed in/tooth	30-165 .002-.004	500-1000 .002-.006	1000-1400 .004-.008